

MITSUI SURFACE GRINDER PREVENTATIVE MAINTENANCE PROGRAM

FOR HAND FEED MODELS 6x12, 6x18, 8x18
(HYDRAULIC MACHINES QUOTED SEPARATELY)

- REMOVE TABLE, CLEAN BEARINGS AND WAYS, ADJUST TABLE MOVEMENT WITH CABLE
- CHECK LUBRICATOR AND LUBRICATION SYSTEM; REPLACE OIL METERING UNIT AT CROSSFEED SCREW, REPLACE OR CLEAN CROSSFEED DRAIN LINE, SECURE DRAIN HOSES FOR PROPER DIRTY OIL FLOW
- CLEAN OIL AND SUB DIALS
- CLEAN COLUMN SHIELDS AND WAYS, RE-LUBRICATE VERTICAL WAYS
- ADJUST DOWNFEED ASSEMBLY IF LOOSE OR TIGHT
- CHECK OR ADJUST CROSSFEED SADDLE VEE WIPERS
- LEVEL MACHINE
- WIPE DOWN ENTIRE MACHINE
- INSPECT FOR FUTURE PROBLEMS

\$325 PER MACHINE

**MITSUI'S PACKAGE PRICE INCLUDES ALL OF THE ABOVE PERFORMED
USING ALL GENUINE MITSUI AUTHORIZED PARTS**

**IF DETERMINED AFTER CLEANING AND INSPECTION THAT OTHER SERVICES ARE REQUIRED,
PARTS AND LABOR WILL BE QUOTED SEPARATELY. UPON APPROVAL, THIS SERVICE
WILL BE SCHEDULED FOR A FUTURE CALL**

TYPICAL CONDITIONS FOR SERVICE AT ADDITIONAL COST:

- EXCESSIVE BACKLASH OF CROSSFEED SCREW AND NUT ASSEMBLY
- POOR FINISH, OUT OF TOLERANCE SPINDLE
- NOISY SPINDLE, SPIDER COUPLING DAMAGED
- OUT OF SQUARENESS, COLUMN TO TABLE
- FLATNESS OF TABLE AND CHUCK

**PLEASE CONTACT INNOVATE TECHNOLOGIES, INC. IF YOU HAVE ANY QUESTIONS
REGARDING THIS SERVICE OR IF YOU WOULD LIKE TO SCHEDULE AN APPOINTMENT**

1-877-250-1770

www.innovatetec.com

PRICES SUBJECT TO CHANGE WITHOUT NOTICE

MEMBERS



REPRESENTING



system 3R